



Dart Aerospace Ltd.
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Canada

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187964?

D4353-3

Job Sheet 187964



Part No: D4353-3

Job Qty: 2 ea

Part Name: Bearpaw Insert



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/27/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet - Flow - 1	2 pcs		12/28/18	0.00	0.14	Waterjet - Flow		18-12-28
130	CNC Vertical Machining	2 pcs		12/28/18	0.00	1.01	HAAS1-4		18-12-28
140	QC	2 pcs		12/28/18	0.00	0.00	QC2 Machining-2		18-12-28
150	QC	2 pcs		12/28/18	0.00	0.00	QC8 Machining-2		18-12-28
151	Packaging	2 pcs		12/28/18	0.00	0.00	Packaging3		18-12-28
190	QC21-SA	2 Ea		12/28/18	0.00	0.00	QC21		21 18-12-28

Part Op 120 - Cut Blank as per D4355-3 File Blank:5.125" x 4.375" x 1.00"

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per FolioFB051 and Dwg FOLIO

REV: AA DWG REV: B 3-Debur

140 - QC2- Inspect parts off machine FAI/FAIB

150 - QC8- Inspect parts - second check

151 - Identify as per dwg & Stock Location: LOCATION : GA

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	.4000 sf (.2 ea)	120-Waterjet - Flow - 1	5045598

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Waterjet - Flow - 1	MUHMWB10	0	67	0

Part Specifications



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ould not be found.

Plex 12/27/18 11:21 AM dart.lacelle.linda

Container No: S140689



Part: D4353-3

Job No: 187964

Serial No/Batch: S140689

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/28/18



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